

Date: Wednesday, 12/7/2005 12:45:23 PM  
 User: Kim Johnston

## Process Sheet

|                       |                                       |      |                 |                     |               |          |
|-----------------------|---------------------------------------|------|-----------------|---------------------|---------------|----------|
| Customer              | : CU-DAR001 Dart Helicopters Services |      | Drawing Name    | : 3/4" VELCRO STRIP |               |          |
| Job Number            | : 25165                               |      |                 |                     |               |          |
| Estimate Number       | : 11251                               |      |                 |                     |               |          |
| P.O. Number           | : N/A                                 |      |                 | Part Number         | : D28541100   |          |
| This Issue            | : 12/7/2005 S.O. No. : N/A            |      |                 | Drawing Number      | : D2854 REV A |          |
| Prsht Rev.            | : NC                                  |      |                 | Project Number      | : N/A         |          |
| First Issue           | : N/A                                 | Type | PURCHASED PARTS | Drawing Revision    | : A           |          |
| Previous Run          | : N/A                                 |      |                 | Material            | : N/A         |          |
| Written By            | : See Comment below                   |      |                 | Due Date            | : 12/30/2005  |          |
| Checked & Approved By | : See Comment below                   |      |                 | Qty:                | 80            | Um: Each |
| Comment               | : Est Rev:A 04.07.01 New Issue KJ/JLM |      |                 |                     |               |          |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :   |                  |
|---------|-----------------------|---|------------------|
| 1.0     | D2854                 | 3/4" Velcro   |                  |
|         |                       |   |                  |
|         |                       | Comment: Qty.: 0.8750 f(s)/Unit Total : 69.9972 f(s)<br>3/4" Velcro<br>Batch: B23313 x 45', B25172 x 26.25' | DL 05/12/14 80   |
| 2.0     | PACKAGING 1           | PACKAGING RESOURCE #1   |                  |
|         |                       |   |                  |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Cut length as per Dwg D2854   | DL 05/12/15 80   |
| 3.0     | QC6                   | DIMENSIONAL CHECK   |                  |
|         |                       |   |                  |
|         |                       | Comment: DIMENSIONAL CHECK  | 05-12-15         |
| 4.0     | PACKAGING 1           | PACKAGING RESOURCE #1   |                  |
|         |                       |   |                  |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Identify and Stock<br>Location: _____                                     | 10-05-12-15 (80) |
| 5.0     | DC                    | DOCUMENT CONTROL  |                  |
|         |                       |   |                  |
|         |                       | Comment: DOCUMENT CONTROL<br>Inspection Level 21  | 5 UC 05/12/16 80 |
|         |                       |   | 05/12/16 80      |

Job Completion



| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 05/02/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

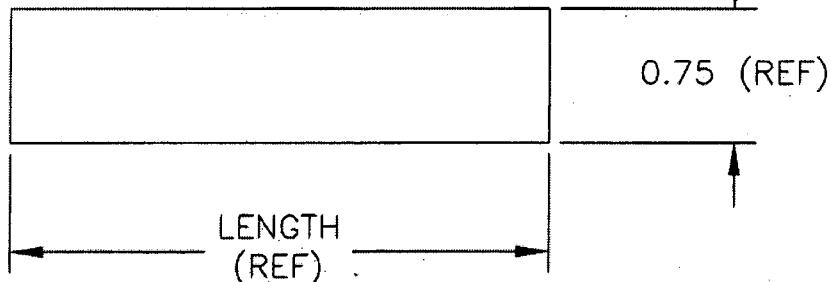
NOTE: Date & initial all entries

**DART**

|                      |                       |   |                        |
|----------------------|-----------------------|---|------------------------|
| DESIGN<br><i>CP</i>  | DRAWN BY<br><i>CP</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>KE</i> | APPROVED<br><i>JM</i> | DRAWING NO.<br>D2854                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>98.11.17     |                       | TITLE<br>3/4" VELCRO STRIP                        | SCALE<br>1:1           |
| A                    | 98.11.17              | NEW ISSUE   |                        |

**RELEASED**

98.11.20 KE

SPECIFICATION CONTROL DRAWING

MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')  
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

ENG IN

CONF

UNDER REVIEW

04.06.01

ACT 04.10.29

MATERIAL: 3/4"

IN. 25165